

# 9120/12

## Gantrail Welded Base Fixing

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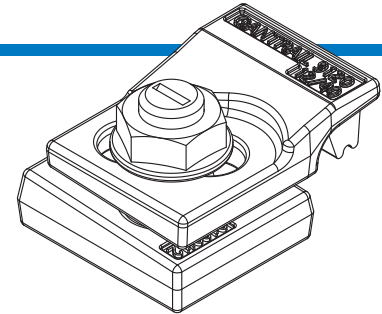
The GANTRAIL 9120/12 adjustable crane rail clip is designed to fix heavy rails in the most arduous applications. It can withstand a horizontal force from the rail of 80kN (8.2 tonnes). Its low profile allows it to be used with cranes that are fitted with guide rollers.

### SPECIFICATIONS:

**MAX SIDE LOAD 80kN**  
**12mm HORIZONTAL RAIL ADJUSTMENT**

### DIMENSIONS (mm):

REF No.	X	Y (THIN NUT)	Z	WEIGHT kg
9120/12/40	40	50	30	1.1
9120/12/47	47	50	30	1.2
9120/12/57	57	50	30	1.3

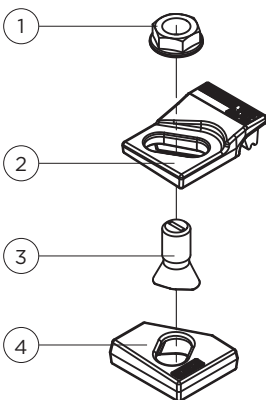


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### FEATURES

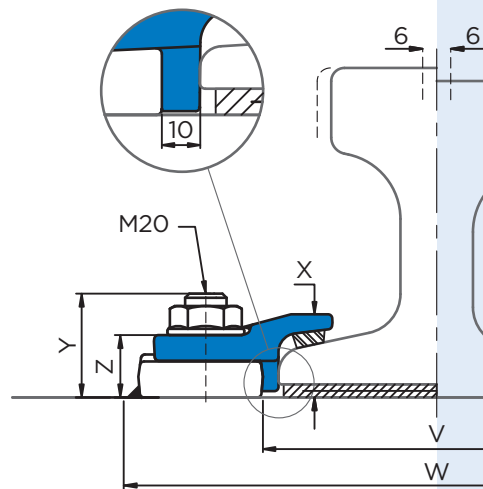
- The proven design has been used successfully for many years throughout the world.
- The clip is welded to the rail support. No access is required from below.
- The two main parts are locked together on tightening the grade 8.8 bolt.
- The clip has a self-tightening mechanism.
- A special vulcanised rubber block applies a controlled force to the rail.

### ASSEMBLY

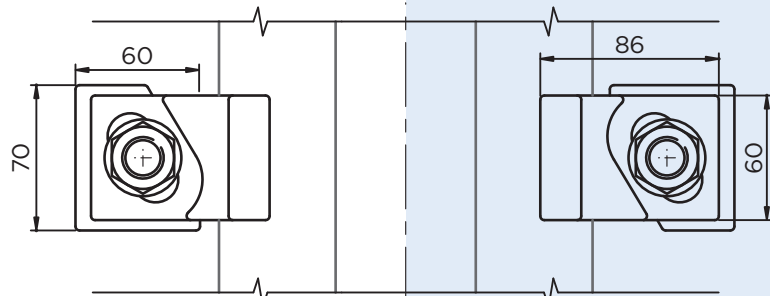


1. Flange nut
2. Clip cap with integral rubber block
3. M20 Captive bolt
4. Weldable base

### 1 RAIL WITH PAD



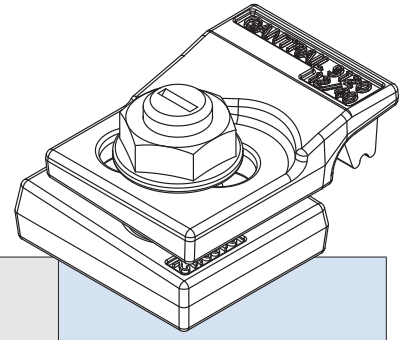
### 2 RAIL WITHOUT PAD

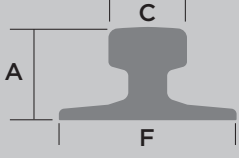


Minimum assembly width -  $W = \text{Rail width (F)} + 152\text{mm}$   $V = \text{Rail width (F)} + 20\text{mm}$

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	F mm	C mm	A mm	1. CLIP REFERENCE FOR RAIL WITH PAD	2. CLIP REFERENCE FOR RAIL WITHOUT PAD
A 100	200	100	95	9120/12/40	9120/12/40
A 120	220	120	105	9120/12/40	9120/12/40
A 150	220	150	150	9120/12/47	9120/12/40
S 41	125	67	138	9120/12/40	-
S 49	125	67	149	9120/12/40	-
MRS 85 (171 CR)	152	103	152	9120/12/47	9120/12/40
MRS 86	165	102	102	9120/12/40	9120/12/40
MRS 87 A (PRI85R)	152	102	152	9120/12/47	9120/12/40
MRS 87 B (175 CR)	152	102	152	9120/12/40	9120/12/40
MRS 125	180	120	180	9120/12/47	9120/12/40
MRS 192	229	140	157	9120/12/57	9120/12/57
GCR 183	280	75	120	9120/12/47	9120/12/40
ISCR 100	150	102	150	9120/12/40	9120/12/40
ISCR 120	170	120	170	9120/12/40	9120/12/40
QU 100	150	100	150	9120/12/40	9120/12/40
QU 120	170	120	170	9120/12/40	9120/12/40
JIS 37	122	63	122	9120/12/40	-
JIS 60	145	64	174	9120/12/40	9120/12/40
CR 73	140	100	135	9120/12/40	9120/12/40
CR 100	155	120	150	9120/12/47	9120/12/40
68 kg AS	152	73	186	9120/12/40	9120/12/40
86 kg AS	165	102	102	9120/12/47	9120/12/40
UIC 54 E	125	66	161	9120/12/40	9120/12/40

**This clip can be used for a wider selection of rails than illustrated.**

Please contact GANTRAIL for the full range of possible rails. All rails can be fastened with bolted or welded base clips. GANTRAIL may change or improve their products and also alter specifications without notice.

### INSTALLATION INSTRUCTIONS:

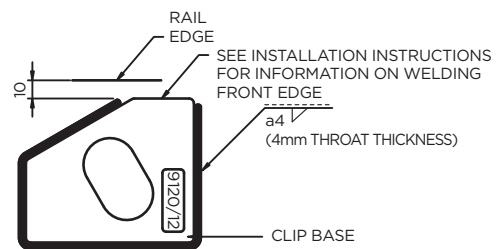
Weld all round the clip base, except the side closest and parallel to the rail, with a 4mm throat thickness fillet weld, using low hydrogen electrodes. Use low hydrogen electrodes. Recommended electrodes AWS E7018 or E7028. Clip base is made from weldable grade steel.

If a continuous weld around the base is required, this is possible. Please consult GANTRAIL for guidance.

TIGHTENING TORQUE 250Nm

Please contact GANTRAIL, for full installation instructions.

### WELD DETAIL



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